LMSC PACKAGING STANDARD

ONE PART PER PLASTIC-BLISTER PACKAGE (NOT REUSEABLE)

1.0 APPLICABLE PARTS

As referenced in the contracting document.

2.0 OBJECT

Package one part in a transparent blister to provide for physical protection, visual inspection and individual distribution.

3.0 UNIT PACKAGING

Package one part in a package composed of a formed, rigid, transparent blister completely sealed to a rigid backingboard. Blister wall thickness shall be 8 mils minimum after forming with backingboard thickness of 0.014" minimum. Provide a tear—out area in backingboard for part removal. Neutrality of packaging materials shall be in the 5–8 pH range. Blister

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9.0 CRITERIA

Packaging shall be accomplished in such a manner as to prevent physical damage to, or degradation of, the packaged items during delivery to the using activity. It shall be the prerogative of LMSC to return damaged items, at supplier's expense, where such damage is attributable to improper or inadequate packaging. Weights and cubes of unit, intermediate and shipping containers shall be held to practical minimums.

10.0 REFERENCE DATA

PPP-B-566 - Boxes, Folding, Paperboard (design only)

PPP-B-636 - Boxes, Fiber (design only)

PPP-B-676 - Boxes, Setup, Paperboard (design only)

Consolidated Freight Classification #23, Rule 41

LMSC Management Procedure 10.04–2, Packaging Standards (LAC–PACK)

LAC 1001, Protective Packaging and Handling, General Specifications for

OD 14309, Protection of PMS Material During Fabrication, Assembly and Storage

RV-S-0053, Protective Packaging and Handling, General Specifications for

P-201 Lockheed Packaging Standard

LPS 40-002 Control Specification

"Silver-Saver" - Daubert Chemical Co., Oakbrook, IL or equivalent.

LPS 40-001 Lockheed General Packaging Standard

NOTE: "Equivalent" materials shall be submitted to LMSC Organization 48–20 for approval prior to use by a supplier.

This Standard forms a part of LMSC contracting documents, as applied. It provides detail support to the general concepts of LMSC Materials Handling and Packaging Standards, LAC 1001, RV–S–0053 and OD 14309, as applicable. This Standard is authorized by LMSC Management Procedure 10.04–2. Details of package construction are as defined in LPS 40–002A, Control Specification.